



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO.		05730		SHEET 1 OF 1						
DWG NO.	649.5000	REV:	C	PREPARED BY	D. MEJIA	DATE:	04/04/17	EFFECT ON DWG <input checked="" type="checkbox"/> INC. <input type="checkbox"/> UNINC.		
DWG TITLE: DEFLECTOR										
APPROVED BY:		ENGR		MFG		QC		EFF. NEXT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: UPDATED LOGO. ADDED 649.5014 & SHEET 5. REVISED DELTA NOTES. INCORPORATED ECN 04240 & 03693.							ECR: N/A	

SHEET 1, NOTES, WAS:

NOTES: UNLESS OTHERWISE SPECIFIED

- 1

PRIMARY MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.
- 2

FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
- 3

DE BURR AND BREAK ALL SHARP EDGES.
- 4

IDENTIFY IAW MPP-120. LASER ETCH P/N AND REVISION, 12 PT. CENTURY GOTHIC.
- 5

ALL DIMENSIONS SHOWN PRIOR TO FINISH.
- 6

PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5010 DEFLECTOR.SLDPRT, LAST MODIFIED 04-16-12.
- 7

PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5012 DEFLECTOR.SLDPRT, LAST MODIFIED 11-03-11.
- 8

PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5013 DEFLECTOR.SLDPRT, LAST MODIFIED 04-16-12.

PRELIMINARY ISSUE

SHEET 1, BOM, IS:

5	C	649.5014		DEFLECTOR	<div>1</div>	<div>2</div> <div>9</div>
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MAT'L	SPEC
DOCUMENTS EFFECTED:				CHANGE CATEGORY	DER REVIEW REQUIRED	
<input type="checkbox"/> PATTERN <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUCTIONS <input type="checkbox"/> ICA <input type="checkbox"/> FMS <input checked="" type="checkbox"/> BOM				<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	